

**AMENDMENTS TO THE SPECIFICATION:**

Please replace the paragraph beginning at page 6, line 20 with the following:

In accordance with the present invention ~~introductory clause of claim 1~~, this objective is achieved by a method for shaping a cleaning brush, especially a cleaning brush for cleaning work rolls used in metal, especially aluminum, hot-rolled strip mills, wherein the shape of the cleaning brush or the brush covering is matched to the shape of the roll in such a way that a contact pressure between the roll and the cleaning brush that is as uniform as possible is established over the entire body length of the roll and especially in the region of the strip width of the roll.